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WORK INSTRUCTIONS

Date: 03/13/2026

Model: VPRO

Subject: Solution Coupler Replacement

These instructions describe how to replace the solution coupler on the VersaSpa Pro and list the tools required to complete the replacement.

The solution coupler is the connection point in the solution drawer where the bag-in-box (BIB) connects. If the coupler is faulty, you may experience leaks or problems filling the reservoir.

Parts:

- SKU 300644 — Coupler, Bag-in-Box (BIB) Assembly, Solution Drawer (VPRO)

Tools Required:

- 11/32 in. nut driver (or socket wrench)
- Phillips screwdriver

Replacement Steps:

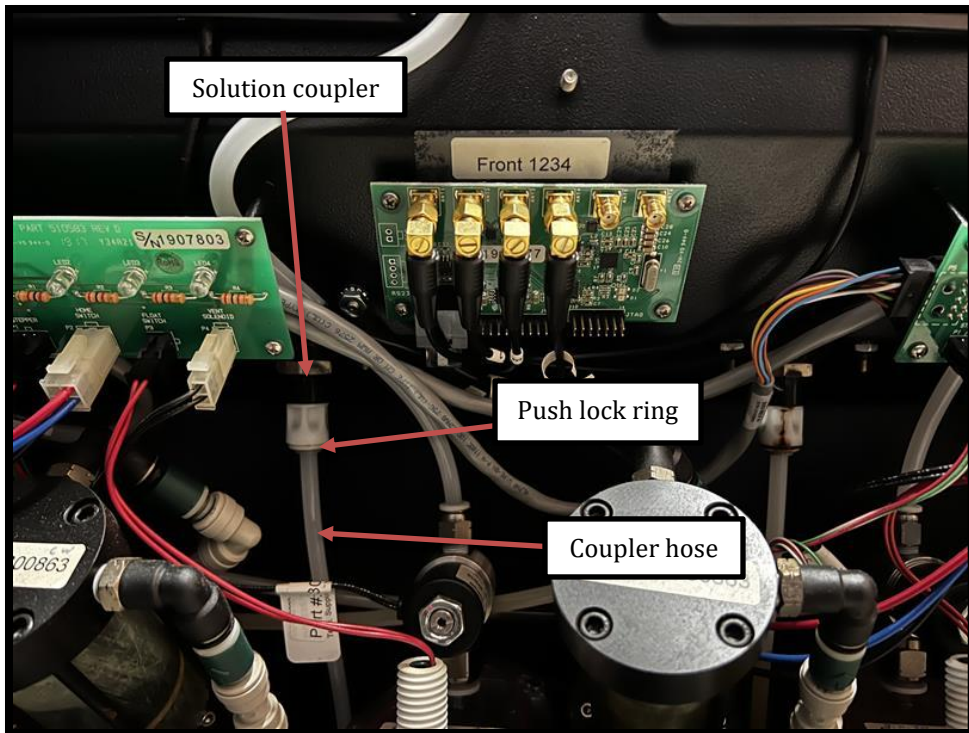
1. Open the solution drawer.
 - a. On the Dashboard, select **Unlock Drawer** (upper-left), then pull the drawer open.
2. Remove the bag-in-box (BIB) from the coupler you are replacing.
3. With the BIB removed, move to the opposite side of the solution drawer.
4. Loosen or remove the three 11/32 in. nuts securing the DCC/RFID PCB cover to the solution drawer.
 - a. Removing the cover provides better access to the bottom of the couplers.
5. Locate the solution coupler and disconnect the hose from the push-lock fitting.
 - a. If access is tight, loosen (or remove) the solution pump for additional clearance.
 - i. To loosen the solution pump, carefully remove the three nuts holding it in place on the bottom of the solution drawer. (Page. 5)
6. Remove the three nuts securing the coupler using an 11/32 in. nut driver or socket wrench.
 - a. See page 4 for nut locations.

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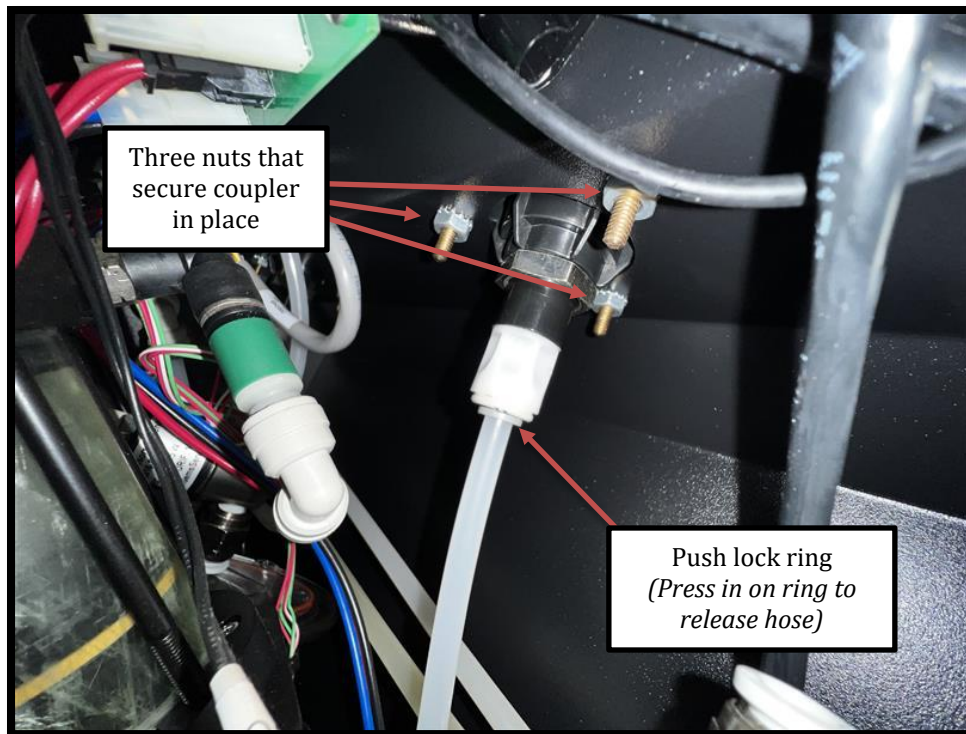
7. Remove the old coupler from the top of the solution drawer (where the BIB connects).
 - a. **Note:** If the coupler is stuck due to solution buildup, gently wipe around it with a damp cloth to help release it.
8. Install the new solution coupler and secure it with the three nuts you removed.
9. Reconnect the coupler hose to the push-lock fitting.
10. Reinstall the BIB and inspect the coupler for leaks.
 - a. Leaks typically indicate the hose is not fully seated in the push-lock fitting.
11. Reinstall the DCC/RFID PCB cover (if removed) and tighten the three nuts.
12. Return the booth to service.

Photos:

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